

# M04-6/6D

**Single/Double Nozzle For  
Liquid Filling Application**

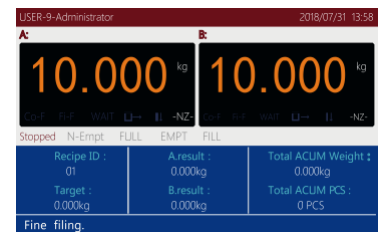


*The M04-6/6D Software supports single and double nozzle liquid filling applications.*

## Version Features

### MULTI-Mode

Selective single or double hopper filling scale: M0-6 or M046D.



Supporting I/O tests, easy for product debugging.



Automatic two material speed feeding control.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.



Batch setting function.



Feed control function facilitates the control connection between filling scale and frontend feeding equipment.



Multiple digital filtering to improve the anti-interference capability of the packaging scale.

## Button Functions

Quick access keys can be configured for easy formulation selection, batch setting, parameter calibration, and other operations.

## Auxiliary Logic Programming Function.

Up to 6 logic trigger signals can be defined to control auxiliary devices like the upper barrel, glad, and coding equipment.

## I/O Port

### RS485+RS232

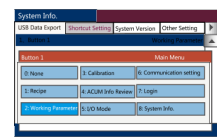
For connecting PC, PLC, printer, label printer, remote display, coding machines or other external equipment. It can be used for remote reading and setting

### USB

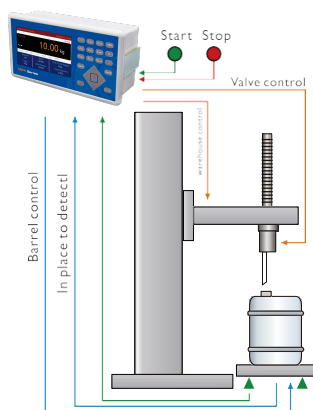
For importing and exporting recipes, works, I/O Function, communication and other parameters, upgrading system software, customizing boot screen, etc.

### 8 Input/12 Output

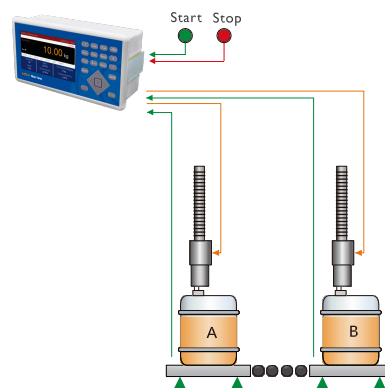
For starting, stopping, feeding, unloading, clamping/loosening, etc.



## Application Schematic Diagram



Single Nozzle for Liquid Filling Application



Double Nozzle for Liquid Filling Application.